



# Ammann-Sander

-Production of named bouquet (curling ribbons) known as

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Ammann-Sander manufactures and markets bouquet (curling) ribbons known as "bolducs".

Based in Alsace since 1900, the company has a virtual monopoly in France. From using a natural product in cotton and gelatine, the technique has evolved towards plastic, polypropylener, a synthetic recyclable and environmentally friendly material.

For the manufacture of cotton Bolduc, the company uses a machine over a century old composed of a cotton reel son, a gelatin bath, of a succession of four cylinders or drums of an embossing machine and a bobin winder.

The workshop uses a single assembly method for bonding cotton thread in parallel, requiring preparation of the glue mixture and assembling thread in combs. The extrusion oof

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polypropylene requires specialised facilities (mastering rapidity, temperature and stretching) based on the desired colour to obtain a ribbon that curls while remaining resistant.

- Synthetic Raffia
- Cotton tape
- Eggs
- Personalized ribbons
- Pull bows
- Stars
- Flowers
- Timeless
- Florists
- Christmas